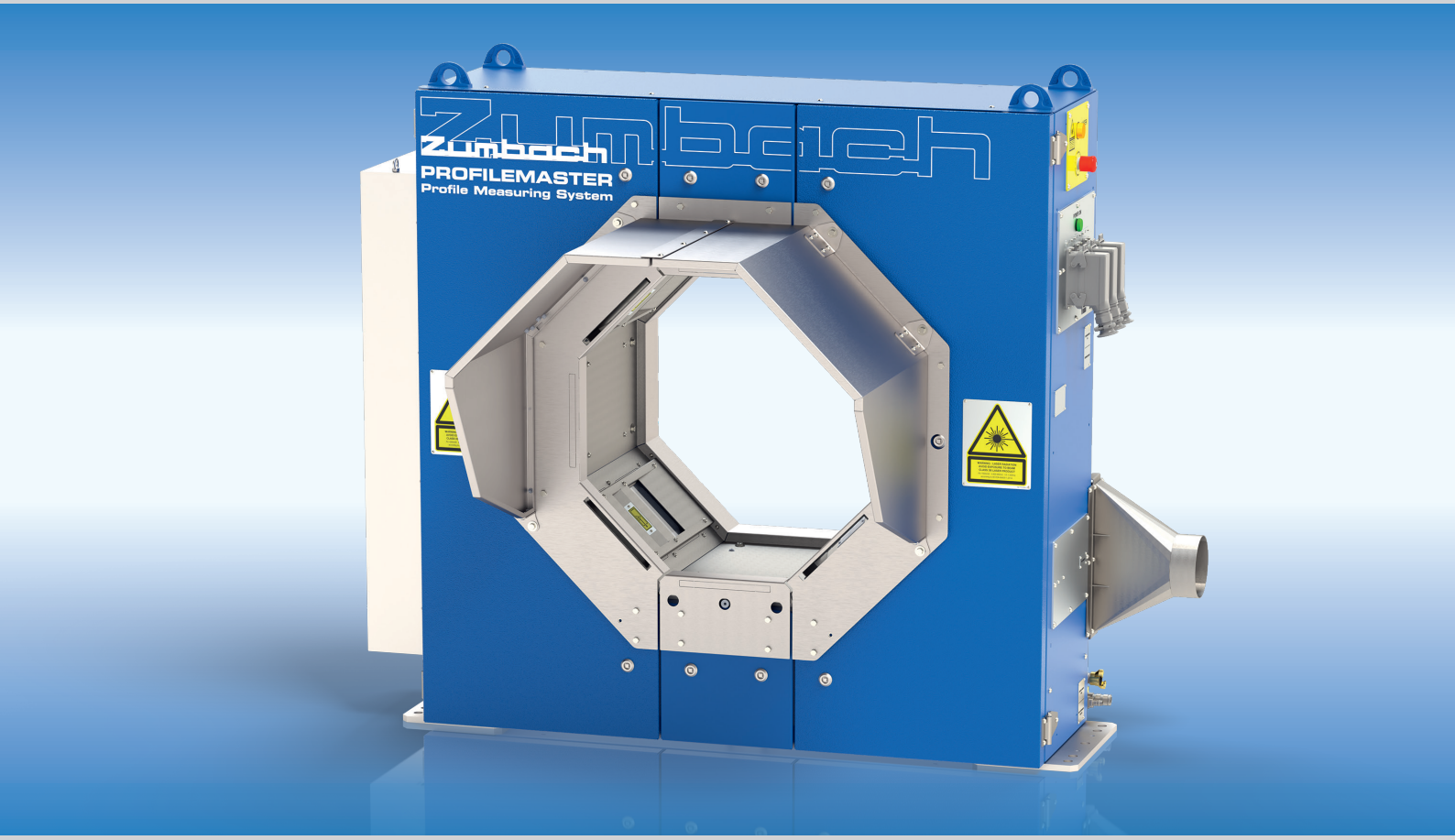
Zumbach

SWISS PRIME MEASURING SINCE 1957

PROFILEMASTER® High Speed SPS 100/150/210/310



In-Line Profile Measurement Systems for Hot / Cold Steel Applications

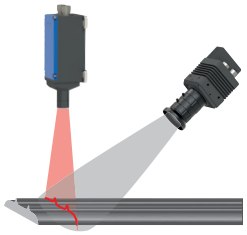
TECHNOLOGY

The PROFILEMASTER SPS system is based on the laser triangulation principle using four up to eight light-section sensors. Each sensor consists of a laser transmitter and an industrial CMOS camera. The sensors are arranged in an octagonal metrology to obtain complete information about the product shape. The optics of the point laser emitter contain a cylindrical lens that generates a line. The CMOS cameras extract the position of the laser line internally using a peak detection algorithm, resulting in a sub-pixel resolution that enables high acquisition speeds.
Thanks to its unique concept, precise and reliable measurements are guaranteed for virtually any shape, regardless of torsion. Likewise, an advanced software toolbox is available for measurements such as angles, widths, thicknesses, radii, depths, distances, diameters or deviation from the nominal value. The profile shapes can be easily imported using existing DXF files.

Advantages – Main Features

- With 4 up to 8 cameras, any shape can be captured and measured
- Real-time monitoring of complex profiles
- Roundness/polygonality mode of round products
- Surface fault detection (SFD) thanks to high sampling rate
- High sampling rate up to 2000/second
- Compilation of a 3D model thanks to high sampling rate
- Highly accurate measurements
- Detects process problems in an early stage
- Reliable operation in harsh mill conditions up to 1200° C
- Simple cleaning, short maintenance
- Logging of all production data for QC department
- Network capability with a higher-level system
- Eliminates the need for subsequent manual measurements

MEASURING PRINCIPLE



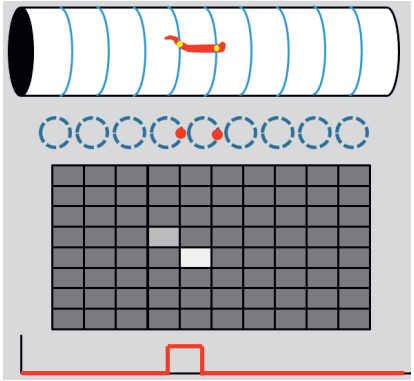
The measuring principle is based on 2D laser triangulation respectively light-sectioning technology. Four or more lasers illuminate the product surface and the associated matrix cameras capture the light contour from an oblique angle. A powerful and fast computer and the PROFILEMASTER software combine the captured segments into an orthogonal profile cross-section.

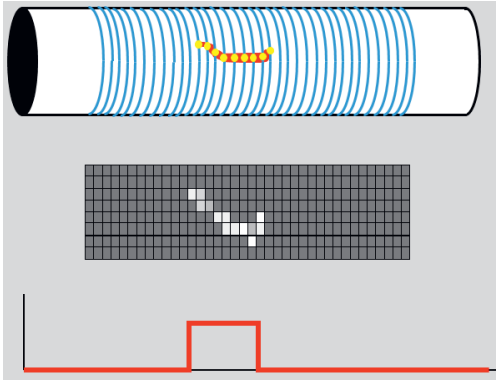
THE NEW HIGH-SPEED 2 kHz SOLUTION

The new Zumbach high-speed solution offers a significant increased sampling rate up to 2 kHz. This enables better length resolution for optional surface fault detection (SFD), which shows the smaller defects detected. More frames per second means that faster changes can be detected, which is crucial for accurate monitoring and inspection. Dimensional measurements also benefit from this option, as a higher sampling rate leads to more stable data acquisition. This is particularly helpful for very fast production line speeds.

Advantages

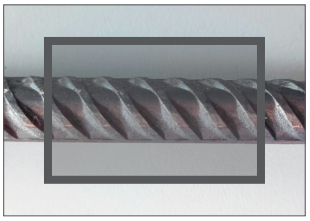
- High length resolution
- Stable data acquisition
- Improved fault detection resolution
- Better dimension control overall

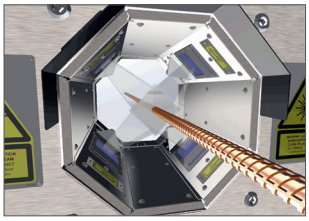




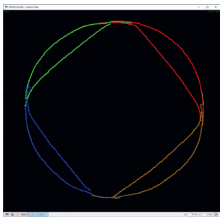
IN-LINE REBAR MEASUREMENT

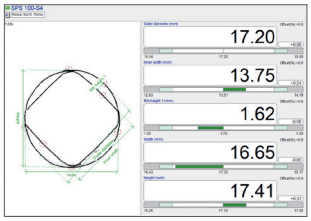
Our Rebar Software option allows the measurement of the characteristic dimensions of a Rebar product. It works within the standard PROFILEMASTER software during in-line production (hot or cold).



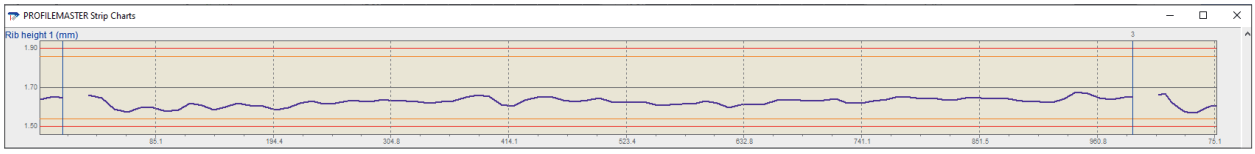


The rebar algorithm generates a section profile consisting of an inner and an outer contour on which measurements can be applied:



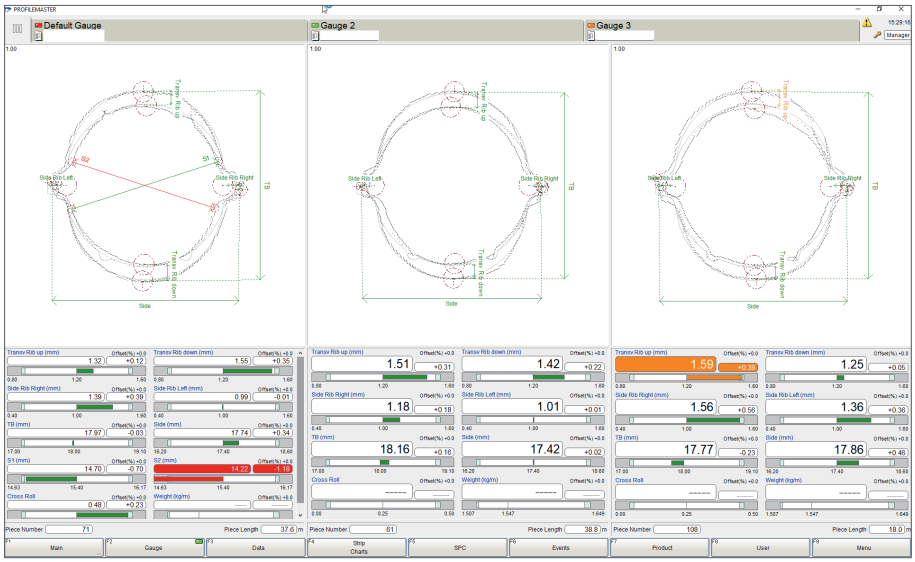


This process is repeated all along the bar. The characteristics can be plotted as a function of the length as strip charts. The following example shows the rib height (mm/in.) along the product length (m/in.):

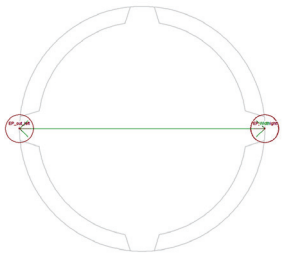
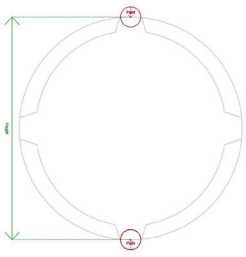
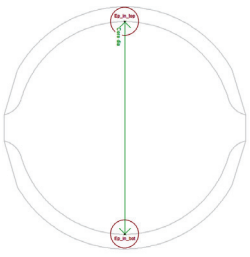
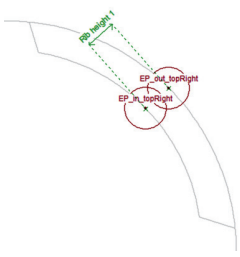


The results can be stored in the PROFILEMASTER Data Base for later analysis (process/quality control).

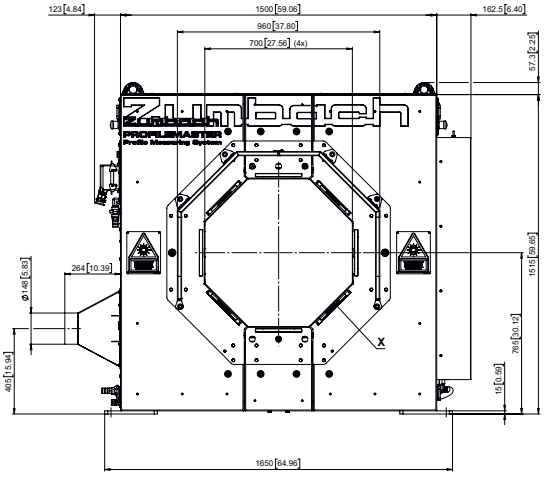
Thanks to the multi-strand capability of the PROFILEMASTER system, up to 4 strands can be measured in parallel:

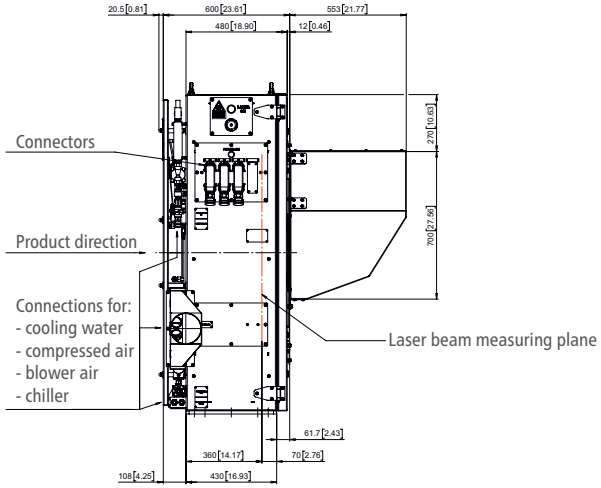


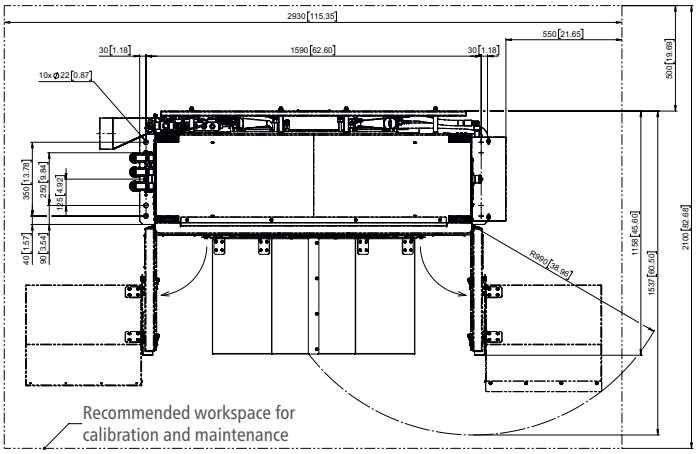
Typical/characteristic dimensions:

Outer Width	Outer Height	Core diameter	Rib height
			

DIMENSIONS SPS 100-/150-/210-/310-2 kHz







Attention:
Product guides must not be fixed on the measuring unit

Approximate weight: 560 kg (1235 lbs.)

Dimensions:
PROFILEMASTER® SPS 100-/150-/210-/310-2 kHz, outer dimensions identical.

Dimensions in mm (inch)

Model PROFILEMASTER	SPS 100-2 kHz	SPS 150-2 kHz	SPS 210-2 kHz	SPS 310-2 kHz
Number of cameras	4...8			
Measuring field	ø 100 mm (3.94 in.)	ø 150 mm (5.9 in.)	ø 210 mm (8.27 in.)	ø 310 mm (12.2 in.)
Largest product dimensions (depends on worst case off-centre position)	Round: ø 90 mm or Square: ⧈ 60 x 60 mm (ø 3.54 in. or ⧈ 2.36 x 2.36 in.)	Round: ø 135 mm or Square: ⧈ 95 x 95 mm (ø 5.31 in. or ⧈ 3.74 x 3.74 in.)	Round: ø 185 mm or Square: ⧈ 130 x 130 mm (ø 7.3 in. or ⧈ 5.12 x 5.12 in.)	Round: ø 275 mm or Square: ⧈ 195 x 195 mm (ø 10.8 in. or ⧈ 7.68 x 7.68 in.)
Min. object diameter	ø 10 mm (0.39 in.)	ø 10 mm (0.39 in.)	ø 30 mm (1.18 in.)	ø 50 mm (1.97 in.)
Scanning frequency	2 kHz			
Display resolution	0.001 mm (0.00004 in.)			
Repeatability * (1 σ)	0.003 mm (0.00012 in.)	0.003 mm (0.00012 in.)	0.005 mm (0.0002 in.)	0.01 mm (0.0004 in.)
Accuracy, typically within *	+/- 0.03 mm (+/- 0.0012 in.)	+/- 0.035 mm (+/- 0.0014 in.)	+/- 0.04 mm (+/- 0.0016 in.)	+/- 0.05 mm (+/- 0.002 in.)
Product temperature	max. 1200 °C (2192 °F)			
Ambient temperature	Operating: -20...+ 45 °C (-4...113 °F), Transport/Storage: -20...+ 60 °C (-4...140 °F)			

* All indicated values correspond to the system technical specification, using certified round and rectangle standards in a static position at the center of the measurement field of the unit, under controlled temperature and humidity ambient conditions.

System Components

Measuring unit	Profile measuring system PROFILEMASTER SPS 100-/150-/210-/310-2 kHz
Local processing and operation unit LPO	Control cabinet with basic control buttons
Processing and display unit CPO	Industrial computer with latest operating system and screen
Blower unit	Purging air supply for the laser/camera windows
Cooling unit	Chilled water for inside conditioning of the measuring unit
To be supplied by the customer	3-phase (and 1-phase) power supply, compressed air, cooling water

• Specifications are subject to change without notice

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